

Job Description

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REQUIREMENTS			
Designation	Quality Assurance – Lead (Dy Mgr./ Manager)		
Department	Quality Assurance		
Location	Bangalore		
Education Qualification	BE/ BTech – Mechanical/ Aerospace		
Technical Qualification/Certification	Desirable – Certification on CMM, CQE/ CQM, SQC, Lean Six Sigma certification, ISO9001/ AS9100 Lead auditor		
Experience Range	12-15 Yrs.	Relevant Experience	>6 Yrs.

Requirements				
Industry Preference (If Any)	Aerospace Industry			
	Automobile Industry			
	Machining/ Sheet metal works			
Technical Must have skills Required Level (Basic /Advance / Expert)	S. No.	Skills	Required level (B-Basic/ A-Advance/ E- Expert)	
	1	CMM inspection	E	
	2	CMM programming	E	
	3	Knowledge of 2D drawings, 3D models, GD&T, International standards for Raw material	E	
	4	Inspection with mechanical measuring equipment	E	
	5	In-process, Final inspection, FAI as per AS9102	E	
	6	Supplier Quality Assurance	A	
	7	QMS and Internal Quality Audits	A	
Technical Qualifications				
Desired Profile	The candidate must have rich profile in handling all functions of QA including Incoming Quality, In-process & Final Quality, Product and process Qualification, FAI evaluations			
	In-depth Experience in 3/5 axis CNC machining, Turn mill machine, Sheet metal works, Parts assemblies.			
	Working experience in various grades of Aluminum raw material, Special processes like, CAA Anodization, Surface treatment, Painting Heat treatment etc. and its inspection			
	Hands on experience and sound working knowledge of ERP software/ SAP, Configuration management, ECN management			
	Management of QMS, Control of documentation system, Internal Quality Audits, Certification ISO9001/ AS9100, ISO14001, ISO45001, Customer audits, KAIZEN, 5S implementation			
JOB Description	To manage all the IQC, In-process and Final Quality assurance activities as per QAP/ QAM. Approval of product and issuance of COC.			
	To develop the QMS procedures, Management of documentation system as per Aerospace standards and customer specific requirements			

	Defect analysis, Trouble shooting and handling the rejection, conducting MRB review
	Seamless communication with Internal and external stake holder (Suppliers & Customers)
	Knowledge of configuration management, Change management and data analysis and presentation
	To maintain contribute in strengthening the Quality Management System
	To build Quality culture and Continuous Improvement in the organisation through Kaizen, 5S etc.