

Job Description

Doc No: HR-F-12

Rev: 03

Designation	Technician/Sr. Technician		
Department	Production		
Location	Bangalore		
Education Qualification	ITI / Diploma		
Technical Qualification/Certification	Diploma in Mechanical Engineering (Optional)		
Experience Range	2-3 Years	Relevant Experience	2 Years
Industry Preference (If Any)	1. Aerospace and Defense		
	2. Automobile		
	3. Heavy Engineering		
Technical Must have skills Required Level (Basic /Advance / Expert)	S. No.	Skills	Required level (B-Basic/ A- Advance/ E-Expert)
	1	Operation of Conventional Lathe	E
	2	Interpretation of Drawings	E
	3	Interpretation of Processes	E
	4	Knowledge of Operation Execution e.g. Turning, Facing, Drilling, Boring, Milling, Threading, Grooving etc.	E
	5	Knowledge of Cutting Tools, Holders & Jigs etc.	E
	6	Knowledge Deburring, Material Handling	E
JOB RESPONSIBILITIES	Turning operation of High precision aerospace components		
	Set up job, Tool offsets & operate machine		
	Day to day maintain efficiency, utilization of the Machine		
	Manual operation of Lathe machine of 6-meter-long bed		
	Knowledge in cutting tools and implement in day-to-day operations		
	Knowledge in Measuring Instruments		
	Should be able to work in any of 3 shifts if necessary		
	Maintaining 5S of shop		

	Trouble Shooting in machining/production
	Handling sub-assemblies like Heli-coil fitment, etc.